

Improving of Engineering System Based on Fuzzy Logic Control In Industrial Applications

M. M. Sayed¹, M.H. Saleh², Tarek Madbouly³, Eman Serag⁴, Shady Ali⁵

Naguib Saleh⁶, Mohamed Elhemely⁷

Canadian International College

¹m_m_sayed@cic-cairo.com, ²Mahmoud_Hanafy@cic-cairo.com ³Tarek_Anwar@cic-cairo.com;

⁴eman_serag@cic-cairo.com, ⁵sha_samir@cic-cairo.com, ⁶naguibsaleh@cic-cairo.com

⁷moh_abdelazeem@cic-cairo.com

Abstract

The Engineering System (*Engsys*) depends on many factors such as: inputs, outputs, and automation. This work contributes the linguistic control for industrial applications. Also, this paper is the development of a linguistic approach for designing Fuzzy Controller "*FC*" for *Engsys*. The constant gains for different points not sufficient to satisfy the performance for *Engsys* manipulator. Therefore, the knowledge-based FC is proposed ether to meet the operating conditions or to remove any fixed mode. The FC uses the error and the change of error as fuzzy linguistic inputs to satisfy the system performance. The proposed programs are developed to simulate the performance of the Indsys. The new controller uses only the available information of the input-output for controlling the position and velocity of the ES axes of the motion of the end effectors.

Keywords:

Engineering System (*Engsys*), Industrial System (*Indsys*), Fuzzy Control (FC),, MATLAB Simulink.

1. Introduction

Design of systems may be influenced by types of input/output data. The system can enable the operator to observe the required variables (voltage, current, frequency, power, and the direction of energy) to obtain the output, [1].

The *Engsys* is a multi-functional manipulator designed to move materials, parts, tools, or specialized devices, through variable programmed motions for the performance. *Indsys* is a programmable mechanical manipulator, capable of moving along several directions, equipped at its end with a work device called the end effectors or tool and able of performing factory ordinarily done by human beings. The term *Engsys* is used for a manipulator that has a built-in control system and is capable of stand-alone operation. Also, *Engsys* is one of the most important machines for industrial automations; flexible multifunctional *Engsys* can be applied to dangerous environments or routine labor as substitutes for the workers.

Engsys is multivariable nonlinear coupling dynamic systems. Since, the *Indsys* have complicated nonlinear mathematical models. Control systems based on the model are difficult to design [2-7]. Controlling the position and velocity of the IS axes of motion generates the motion of the end effector. An axes of motion in *Indsys* means a degree of freedom in which the *Engsys* can move, thus, an n-degree of freedom manipulator contains n-joints, or in more general terms, n-axes of motion. The axes of motion of the IS arm can be either rotary or linear. *Engsys* is designed in kinematics as a revolute pair, which is simple hinge without sliding. It is driven by an electric motor, which is coupled to *Engsys* (directly or through a chain or a gear system). Control of an *Indsys* includes nonlinearities, uncertainties and external perturbations that should be considered. Fuzzy controller is used for monitoring and control the input scaling factors of the FC according to the actual tracking position error and the actual tracking velocity error [7,8].

The methodology of FC appears to be very useful when processes are too complex for analysis by conventional techniques. The FC depended controller is independent of either the model structure or the model parameters. This allows simple calculate ion and low implementation cost which are highly recommended features in control industry. Due to the operating variables, the constant gains not be sufficient to satisfy the performance for the overall system. Therefore a FC proposed either to meet the operating conditions or to remove any fixed mode [8]. Commonly, in IS the human knowledge of the system control is based on the expertise, intuition, knowledge of the system's physical behavior, or a set of subjective goals [9-11].

This paper presents a FC for a nonlinear system to provide robust control characteristics. Also, it is organized as follows; the second section describes the Indsys (robot arm manipulator dynamic). The third section discusses FC scheme. The fourth section is concerned with the design of the proposed adaptive fuzzy control scheme. Finally the last section with the analysis of simulation, and the conclusions.

2. Manipulator Dynamics

Modeling and simulation methodology is able to overcome the problems that may exist in any system by using a certain technique. It can provide the necessary elements about the system (inputs, outputs, and physical interpretation) with monitoring (must describe and identify the variables), [12].

One of the main elements of Engsys is robot arm manipulator dynamic that deals with the analytical study of the geometry of motion of a Engsys arm with respect to a fixed reference of the system without regard to the forces that cause the motion, thus kinematics deals with the analytical description Engsys as a function of time [4,5].

The problems in Engsys; the first problem is referred to as the forward kinematics problem, while the second is the inverse kinematics (arm solution) problem. Engsys arm dynamics deals with the mathematical formulations of the equations of ES arm motion. The dynamic equations of motion of a manipulator are a set of mathematical equations [5,6].

Our study of manipulators focuses on kinematics consideration only. In the first problem, trajectory point is given, (position, velocity, and the acceleration). The second problem is to determine how the Engsys will move as the road selection, the output (motion of manipulator, the position, the velocity, and the acceleration) will be obtained.

The problem made up of obtaining dynamic models of the manipulator, and using the models to determine control laws to achieve the desired system response and performance. The dynamic model of multi-link Engsys arm can be described by [3,4, and 14],

$$\mathbf{T}_i = \mathbf{T}_j + \mathbf{T}_{jc} + \mathbf{T}_{cc} + \mathbf{T}_g \quad (1)$$

$$= \sum_{j=1}^n \mathbf{A}_{ij} \ddot{\Theta}_j + \sum_{j=1}^n \mathbf{B}_{ij} \dot{\Theta}_j^2 + \sum_{j=1}^n \sum_{k=1}^n \mathbf{B}_{ijk} \Theta_j \dot{\Theta}_k + \mathbf{D}_i \quad (2)$$

Where: T_j , T_{jc} , T_{cc} and T_g are the torque due to the combined moment of inertia of manipulator and drive part, the torque due to the coupling inertia between the two joint and a gain depend on the angle between, the torque contributed by the centrifugal force due to the velocity in other joint, the torque due to gravity. Matrices A_{ij} , B_{ij} , and B_{ijk} are the mass , coriolis and centripetal forces which are functions of the joint inertial parameters of the manipulator, and are called the dynamic coefficients of the manipulator; also these are highly complicated nonlinear functions [3,4].

The dynamic model of the *Engsys* arm excluding the dynamic of the joint motors, backlash, and gear friction can be obtained from lagrange-euler or Newton-euler approach. The dynamic equations of a Engsys:

$$\mathbf{T} = \mathbf{A}(\Theta) \ddot{\Theta} + \mathbf{B}(\Theta, \dot{\Theta}) + \mathbf{C}(\Theta) \quad (3)$$

Where;

\mathbf{T} **A generalized vector of joint torques**

$\Theta, \dot{\Theta}$ **A generalized joint coordinate velocity and acceleration vectors**

$A(\Theta)$ the $n \times n$ mass matrix

$B(\Theta, \dot{\Theta})$ The $n \times 1$ vector of centrifugal and coriolis terms

$C(\Theta)$ The $n \times 1$ vector of gravity terms

Each element of $A(\Theta)$, and $C(\Theta)$ are complex function which depend on the angle Θ , the position of all the joints of the manipulator, and each element of $B(\Theta, \dot{\Theta})$ is a complex function of both the angle Θ , and the rate of change of the angle $\dot{\Theta}$. We compute the dynamic equation of motion for the two-link planner manipulator as shown in Fig.(1)

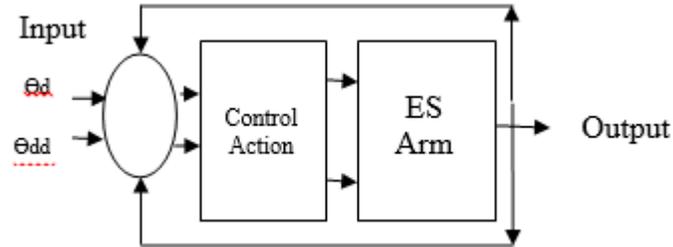


Figure 1. The Engsys Arm Control

The dynamic model of multi-link ES arm can be described by:

$$T_1 = A_{11} \ddot{\Theta}_1 + A_{12} \ddot{\Theta}_2 + A_{122} \ddot{\Theta}_2^2 + A_{112} \dot{\Theta}_1 \dot{\Theta}_2 + D_1 \dot{\Theta}_1 + A_1 \quad (4)$$

$$T_2 = A_{21} \ddot{\Theta}_1 + A_{22} \ddot{\Theta}_2 + A_{211} \ddot{\Theta}_2^2 + D_2 \dot{\Theta}_2 + A_2$$

Where:

$$A_1 = m_1 g s_1 \sin \Theta_1 + m_2 g (l_1 \sin \Theta_1 + s_2 \sin(\Theta_1 + \Theta_2))$$

$$A_2 = m_2 g s_2 \sin \Theta_2$$

$$A_{11} = m_1 s_1^2 + m_2 (l_1^2 + s_2^2 + 2 l_1 s_2 \cos \Theta_2)$$

$$A_{12} = m_2 (s_2^2 + l_1 s_2 \cos \Theta_2)$$

$$A_{122} = -m_2 l_1 s_2 \sin \Theta_2$$

$$A_{112} = -2m_2 l_1 s_2 \sin \Theta_2$$

$$A_{21} = A_{12}, \quad A_{22} = m_2 s_2^2 + j_m$$

$$A_{211} = m_2 l_1 s_2 \sin \Theta_2$$

m_1 is the mass of the link 1, m_2 is the mass of the link 2, l_1 is the length of the link 1, Θ_1 is the angle of the link connection 1, Θ_2 is the angle of the link connection 2, l_2 is the length of the link 2,

The motion equations of a manipulator are coupled, and nonlinear second-order ordinary differential equations.

3. A Fuzzy Controller "FC"

Fig. (2) Shows a FC takes the form of an iteratively adjusting model. The input values are normalized and changed to fuzzy representations, the fuzzy rule produces a consequent fuzzy region for each variable, and the consequent regions are defuzzified to obtain the expected value of each variable [8-17].

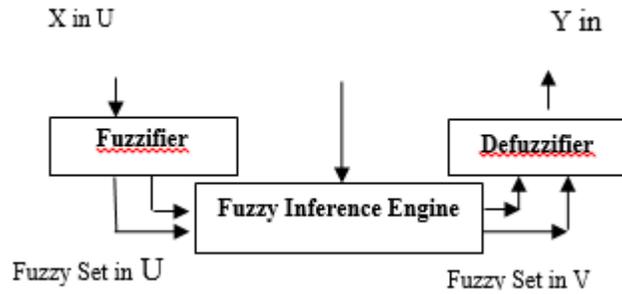


Figure 2. Fuzzy Controller

FC adjusts its control surface in accord with parameters. Engsys can adapt the changing for normalization of the discourse. FC not only adjusts to time, or process phased conditions, but also changes the supporting system control, [7,10].

4. Proposed Fuzzy Controller

In this section, the method is conducted the engineers for obtaining the best algorithm that Engsys will work well with the application required.

FC proceeds as follows to evaluate the desired output signal, as shown in Fig.(3). Firstly, the input variables are normalized, then the membership function of the FC output signal is determined by linguistic codes, finally, the numerical value of FC output signal corresponding to a specific linguistic code is determined.

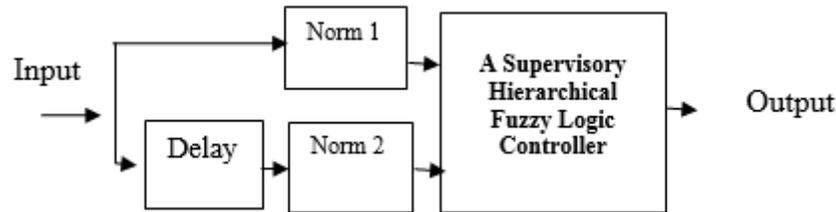


Figure 3. The Internal Structure of FC

The programs developed to simulate the dynamic behavior of the Engsys. The new controller uses only the available information of the input-output. FC can obtain the good performance.

The simulation have illustrated the effectiveness of the controller in improving drastically controller be used to cope with the possible variation in system parameters.

Simulation results using MATLAB SIMULINK show the performance and the same time have removed any error in the resulting scheme.

5. Simulation Results

Numerical simulations using the dynamic model of a three DOF planar rigid Engsys manipulator with uncertainties show the effectiveness of the controller in set point tracking problems. The results show that the controller has performance compared to a traditional controller. Simulation studies on a pole balancing Engsys and a multilink Engsys manipulator demonstrate the effectiveness and robustness of the proposed approach. In the following, the parameters of a Engsys model are given, each of the physical parameters used in the simulation, where l is the length of a

link, s is the center of gravity, m is the mass, D is the coefficient of viscous friction, and j is the moment of inertia, [7,8, and 18].

The length of link, $l_1 = l_2 = 0.5$ m, the center of gravity, $s_1 = s_2 = 0.25$ m,

The mass : $m_1 = m_2 = 0.5$ kg, the coefficient of viscous friction $D_1 = D_2 = 0.1$ N.m / rad/s,

The moment of inertia $J = 0.1$ kg m² . Fig.(4) and Fig.(5) show the system response using the proposed Fuzzy Logic Controller technique.

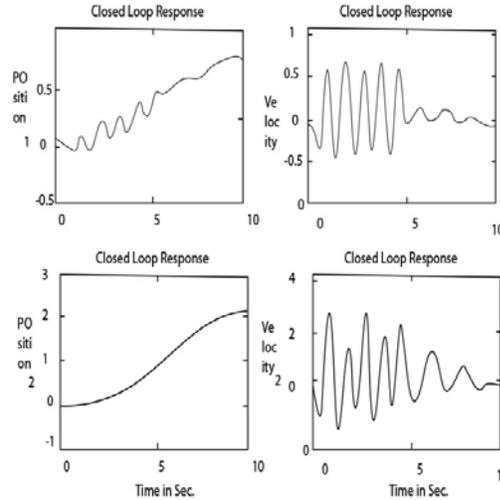


Figure 4. The desired and simulated tracking Positions and Velocities

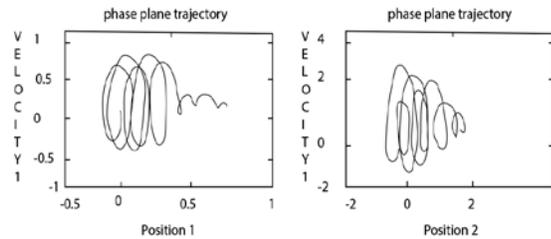


Figure 5. The desired and simulated tracking Positions and Velocities

As it is expected, the FC is faster response with minimum steady state error. This technique should be employed the first peak and the output start decreasing. FC is then independent of either the model structure or the model parameters.

6- Conclusion

This paper introduced FC in Indsys (robot arm manipulator dynamic). in the mechanical applications, there is an analogous form of in mathematics, where solved a complicated problem in the plant. The FC uses the error and the change of error as fuzzy linguistic inputs to regulate the system performance. The proposed programs have been developed to simulate the dynamic behavior of the Indsys. The new controller uses only the available information of the input-output for controlling the position and velocity of the Engsys axes of the motion of the end effectors FC is faster and more accurate. The results validate that the Engsys dynamic response is free speed that improving of Engsys based on FC in Industrial Applications.

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