**Abstract Title (18 font)**

**Eldon G. Caldwell Marin** **(12 font bold center)**

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* 18 font with bold and center justification
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**Lean Manufacturing, Operations Management and Six Sigma Applications**

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## Page Layout

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## Acknowledgements

Add acknowledgement if need

# Biography / Biographies (for single author – biography and multiple authors- biographies) – 12 font bold

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**Eldon Caldwell** is full professor/Cathedraticus of the University of Costa Rica, Central America; member of the IEOM Society Academy of Fellows and member of the IEOM Society Global Council. Also, he has been recognized by the IEOM Society with the “Outstanding Service Award” for his career of over 30 years as an educator, researcher and promoter of development of industrial engineering and as “Distinguished Professor” by IEEE Computer Society, USA. Dr. Caldwell earned his B.Sc. and Master degree in Industrial Engineering at University of Costa Rica and he earned a Master degree in Service Marketing, as well in Financial Analysis at Interamerican University of Puerto Rico; M.Sc. Health Management Systems at UNED, Costa Rica and a M.Sc. Operations Management at ITESM, México. Finally, he earned three doctoral degrees: Ph.D. in C.Sc. / Industrial Engineering, Autonomous University of Central America; Ph.D. (Sc.D.) in Robotics and Automation, University of Alicante, Spain; and Ph.D. (Dr. Ed.) in Education at the University of Costa Rica, developing the “Theory of Socio-educational Exergy-Anergy and Entropy”. He is author of many scientific articles and two books: “Marketing of Social Products & Services”, UCR Publications; and “Lean Manufacturing: Fundamentals and techniques for cycle time reduction”, Kaikaku Ins. Press, USA. Dr. Caldwell served as Director of Industrial Engineering Department at Engineering School of University of Costa Rica, Operations Manager at MASECA, CA; Lean Manufacturing Project Manager at Eaton Corp. Costa Rica, General Manager at Quirós & Cía-Bandag Inc. and General Manager at Lean Systems Intl., USA. He has more than 30 years of experience as advisor and consultant in Operations Management, Lean Manufacturing and Lean Logistics at Interamerican Bank for Development, WHO, UN, World Wide Bank, Coca-Cola, Ministry of Health, Costa Rica, Honduras, Panamá, Costa Rican Institute for Electricity, RTC- Perú, Young Electrical Signs, Nevada, USA, AirCare Inc., Reno, Nevada, Plan International-Honduras, Bournes Co., DOLE Co. and many others. In addition, Dr. Caldwell currently serves as Director of the Central America Robotics and Industry 4.0 Challenge Contest (ROBOTIFEST) and General Manager at Kaikaku Institute Latin America.

**Ahad Ali** is an Associate Professor and Director of Industrial Engineering Program in the A. Leon Linton Department of Mechanical, Robotics and Industrial Engineering at the Lawrence Technological University, Southfield, Michigan, USA. He earned B.S. in Mechanical Engineering from Khulna University of Engineering and Technology, Bangladesh, Masters in Systems and Engineering Management from Nanyang Technological University, Singapore and PhD in Industrial Engineering from University of Wisconsin-Milwaukee. He has published journal and conference papers. Dr Ali has completed research projects with Chrysler, Ford, New Center Stamping, Whelan Co., Progressive Metal Manufacturing Company, Whitlam Label Company, DTE Energy, Delphi Automotive System, GE Medical Systems, Harley-Davidson Motor Company, International Truck and Engine Corporation (ITEC), National/Panasonic Electronics, and Rockwell Automation. His research interests include manufacturing, simulation, optimization, reliability, scheduling, manufacturing, and lean. He is member of IEOM, INFORMS, SME and IEEE.

**Don Reimer** is the managing member of The Small Business Strategy Group, L.L.C and serves as an adjunct professor at Lawrence Technological University**.** Mr. Reimer holds a Bachelor of Science degree in Industrial Management from Lawrence Technological University and a Master of Arts degree in Political Science from University of Detroit/Mercy. He has been recognized as a professional management consultant with over 45 years of experience in working with closely-held businesses. He has taught courses in entrepreneurship, management and corporate entrepreneurship and innovation for engineers. Mr. Reimer served as member of the Minority Economic Development Committee of New Detroit. He has served as a KEEN Fellow for The Kern Family Foundation. He is member of the Lawrence Tech Alumni Board of Directors and has elected a Fellow of the IEOM Society International. Mr. Reimer is a faculty advisor of the Student Chapter of the IEOM Society at Lawrence Tech.