

Fig. 7a: Utilization factors of various operations before process flow change able to produce 99 units per 20 hours and 30 replication

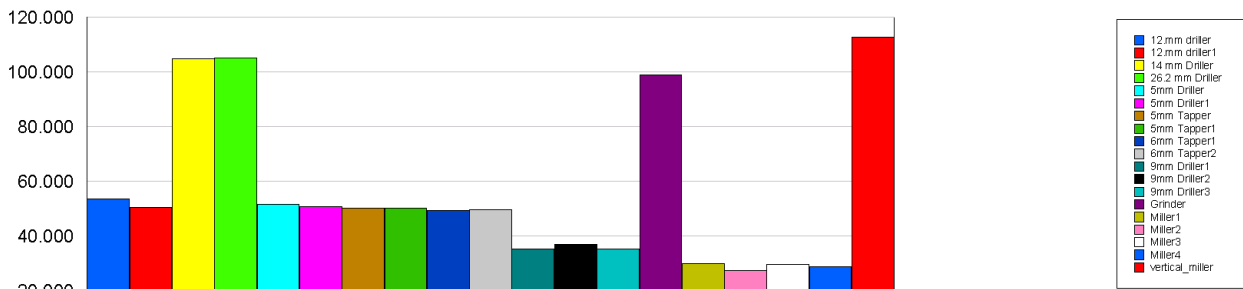


Fig. 7b: Utilization factors of various operations after process flow change able to produce 99 units per 20 hours and 30 replication