

Paper Title (18 font)

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Abstract (12 font)

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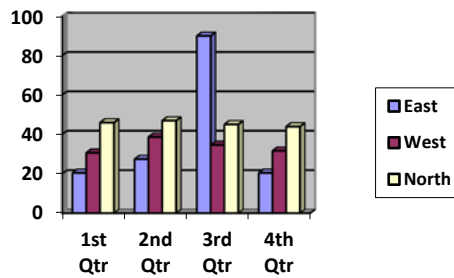


Figure 1. Name of the figure

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Equation numbering is optional.

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Acknowledgements

Add acknowledgement if need

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Biography

Include author bio(s) of 200 words or less.

Ahad Ali is an Associate Professor, and Director of Master of Engineering in Manufacturing Systems and Master of Science in Industrial Engineering in the A. Leon Linton Department of Mechanical Engineering at the Lawrence Technological University, Michigan, USA. He earned B.S. in Mechanical Engineering from Khulna University of Engineering and Technology, Bangladesh, Masters in Systems and Engineering Management from Nanyang Technological University, Singapore and PhD in Industrial Engineering from University of Wisconsin-Milwaukee. He has published journal and conference papers. Dr Ali has completed research projects with Chrysler, Ford, New Center Stamping, Whelan Co., Progressive Metal Manufacturing Company, Whitlam Label Company, DTE Energy, Delphi Automotive System, GE Medical Systems, Harley-Davidson Motor Company, International Truck and Engine Corporation (ITEC), National/Panasonic Electronics, and Rockwell Automation. His research interests include manufacturing, simulation, optimization, reliability, scheduling, manufacturing, and lean. He is member of IIE, INFORMS, SME and IEEE.

Donald M. Reimer is currently a fulltime senior lecturer and Director of The Lear Entrepreneurial Program in College of Engineering at Lawrence Tech. Mr. Reimer holds a Bachelor of Science degree in Industrial Management from

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