Simulation of a real-world animal food filling process

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Abstract

This study aims to improve productivity of an animal food filling process in order to attend an expected demand. Authors collected production time data, and simulated the actual layout from the production line. Several scenarios were tested and results indicated that doubling the number of filling machines improve productivity, servers and machines usage, and waiting time by more than 50% each.

Keywords
Queue Theory, Animal Food, Filling Process, Productivity.

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