

# **A Mathematical Modelling Approach for a Sustainable Closed Loop Supply Chain Network Design**

**Nusrat Tarin Chowdhury**

Assistant Professor, School of Technology, Art, and Design

College of Arts, Education, and Humanities

Bemidji State University

Bemidji, MN, USA

nusrat.chowdhury@bemidjistate.edu

## **Abstract**

Due to increasing concern of environmental degradation by various supply chain activities such as sourcing, transportation, inventory holding, manufacturing, and distribution, industries have begun redesigning their supply chain network to integrate recycling and reuse of product returns. The combination of the forward movement of goods from raw materials to the end user and the reverse movement of goods from the end user to the manufacturer, or even back into raw materials through recycling is entitled as Closed Loop Supply Chains (CLSC). In this paper a multi objective Mixed Integer Linear Programming (MILP) model is developed to determine the optimal locations of the facilities and the distribution of flows between the facilities in the CLSC. The sustainability goals addressed in this research include minimizing cost (economic goal), minimizing carbon emission (environment goal) and maximizing the employment (social goal). The proposed MILP has been validated using a randomly generated data set.

## **Keywords**

Closed Loop Supply Chains, Mixed Integer Linear Programming, Sustainability, Carbon emission, social goal.

## **Biography**

**Nusrat T. Chowdhury** is an Assistant Professor, in the School of Technology, Art and Design at the Bemidji State University Minnesota, USA. She earned her bachelor's and Master's in Industrial and Production Engineering from Bangladesh University of Engineering and Technology, Bangladesh, and PhD in Industrial and Manufacturing System Engineering from University of Windsor, Ontario, Canada. Her research interest is in the areas of Supply Chain and Inventory Management, Computer Aided Process Planning (CAPP), Operations Research, and Computational Complexity.