

The Influence of Weight Fraction on Tensile Strength of Three-Dimensional Printed Jute Fiber Reinforced Composite

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Abstract

Three-dimensional (3D) printing is an additive process that involves building up layers of material to create a 3D part. This is the inverse of subtractive manufacturing processes, which involve cutting a final design from a larger block of material. Jute fibers due to their availability and increasing demand for environmentally friendly materials marked their importance in composite engineering. Composites are new materials made up of two or more different materials with the goal of producing a new material with better properties than the constituent materials. Natural fibers had many advantages over synthetic fibers, which would include low cost, low density, renewable, and bio - compatibility. This experimental work aims to study the effect of weight fraction on the tensile strength of 1% alkaline (NaOH) solution-treated jute fiber with 405nm Ultraviolet (UV) thermoset liquid to make the reinforced composite with the help of digital light processing stereolithography process. Digital light processing stereolithography (DLP SLA) 3D printers accept STL files or CAD files that can be cut into layers before printing using slicing software. The build platform of the printer is submerged in a vat of liquid resin, and each layer is projected onto it by a digital light source. The light causes the resin on the platform to cure, resulting in a solid sliver of the part. Layers are built on top of one another until each layer is finished, at which point the part is removed from the build platform for post-processing. Alkaline treatments remove a certain amount of lignin, wax, and oils from the fiber cell wall's external surface, depolymerize cellulose, and expose short-length crystallites. In our experiment we manufacture jute fiber reinforced composite with the help of digital light processing stereolithography Process. Digital light processing (DLP) stereolithography (SLA) 3D printers are popular for producing high-accuracy, isotropic, and watertight

prototypes and parts in a variety of advanced materials with fine features and smooth surface finish. In our experiment we show the how the weight fraction influence the tensile strength and other properties.

Keywords

Polymer Composites, Vat Polymerization, 3d Printing, Natural Fibers and Weight Fraction.

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Biographies

Md Amjad Hossain Khan is an undergraduate student of Mechanical Engineering (ME) under the Department of Mechanical and Production Engineering (MPE) at the Ahsanullah University of Science and Technology (AUST). His research interest includes the area of Design and Manufacturing, Automotive materials, Vehicle maintenance, Advanced material processing, Combustion and Energy Systems, Industry 4.0, Electric Vehicles, Sustainable Product Design. He has achieved prizes and certificates in an International Automobile competition (SHELL ECO MARATHON-2018) in Paris, France. He has also participated in various technological competitions in Bangladesh like AUST ROVER CHALLENGE, Science fairs etc. He has completed his internship program at Bangladesh Power Development Board (BPDP), Ghorashal Training Centre, Narsingdi (Ghorashal Power Plant Station) as a Trainee Engineer. He has basic idea over Solidworks, MATLAB, ANSYS, AutoCAD, CNC programming and operation. And also have knowledge on programming languages JAVA, C, C++, Python. He wishes to conduct substantial studies in Design and Manufacturing, Automotive materials, Vehicle maintenance, Advanced material processing, Combustion and Energy Systems, Industry 4.0, Electric Vehicles, Sustainable Product Design etc.

Jonaed Hossain is an undergraduate student of Mechanical Engineering (ME) under the department of Mechanical and Production Engineering (MPE) at Ahsanullah University of Science and Technology. He has great interest in 3D printing, composite material and industry 4.0. He has good experience in product design and development. He has short time industrial training at Bangladesh Industrial Technical Assistance Center (BITAC) and also taken part different kinds of tech based competition throughout his educational career.

Arafath Mohiv is an undergraduate Mechanical Engineering (ME) student at Ahsanullah University of Science and Technology's Department of Mechanical and Production Engineering (MPE) (AUST). His research interests include Additive Manufacturing, Industry 4.0, Product Design & Development, Generative Design, and the Reverse Engineering Process. He is proficient in Solidworks, Matsercam, catia, Ansys, Autocad, Fusion360, Simplify3D, Pursa Slicer, Photon Workshop, Cura, Keyshot and the C and Python programming languages. He aspires to conduct extensive research in Additive Manufacturing, Industry 4.0, non-traditional manufacturing processes and so on.

Dr. M. Azizur Rahman is an Assistant Professor in Industrial and Production Engineering (IPE) under the department of Mechanical and Production Engineering (MPE) at Ahsanullah University of Science and Technology (AUST), Dhaka, Bangladesh. He is a member of IEB (Bangladesh), OCIEBS (Singapore) and IMechE (UK). Dr. Azizur is a registered Chartered Engineer (CEng, UK). He earned B.Sc. in Mechanical Engineering from Bangladesh University of Engineering and Technology (BUET), Masters in Mechanical Engineering from National University of Singapore (NUS), Master of Science (Logistics) from Nanyang Technological University (NTU), Singapore and Ph.D. in Mechanical Engineering from National University of Singapore (NUS), Singapore. Dr. Azizur is currently serving as a Guest Editor for Special Issue "Intelligent Additive/Subtractive Manufacturing" in Journal Micromachines. He also serves in Editorial, Advisory, and Review Board of IJAMP (International Journal of Advanced Manufacturing Processes), JPSME (Journal of Production System and Manufacturing engineering), AOE (Annals of Engineering). Dr. Azizur has extensive working experience in various manufacturing industries in Singapore. His research interests include Additive manufacturing (3D printing), Metal cutting and Ultra-precision machining, Electrical discharge and Laser beam machining, Micro/nanofabrication, Logistics and Supply chain management, Intelligent manufacturing process for Industry 4.0.

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