Proceedings of the 4<sup>th</sup> South American International Industrial Engineering and Operations Management Conference, Lima, Peru, May 9-11, 2023

# **FMECA-Based Model for the Development of a Fault Diagnosis Interface – Case Study in Small Electric Vehicles**

#### **Carmen Elena Patiño-Rodriguez**

Departamento de Ingeniería Industrial Universidad de Antioquia, Colombia elena.patino@udea.edu.co

#### Olga Cecilia Usuga Manco

Departamento de Ingeniería Industrial Universidad de Antioquia, Colombia olga.usuga@udea.edu.co

### Freddy Hernández Barajas

Departamento de Estadística Universidad Nacional de Colombia, Colombia fhernanb@unal.edu.co

#### Fernando J Guevara-Carazas

Facultad de Minas Universidad Nacional de Colombia, Colombia fjguevarac@unal.edu.co

#### Abstract

Some cities in Latin America seek to solve their environmental pollution difficulties using electric mobility solutions. One of the most important questions when applying electric mobility solutions is whether these types of equipment will survive the life period provided by the manufacturers due to the conditions of the Andes Mountains. In this context, with the objective of to developing an interface that allows monitoring of the operating conditions of the equipment and its particular symptoms of degradation, based on an FMECA study, an instrumentation and indicator selection model is presented in this paper of operational performance that will allow the monitoring and recording of the operation data in an experimental process that leads to failure conditions in small electric vehicles. The first stage of the method is the system functional analysis. We characterize vehicle systems by five subsystems: Electrical, Traction, Structural, Braking, and Accessories. As a result, we identified 16 critical components for vehicle operation. Subsequently, from literature databases, the failure rates are obtained for FMECA analysis. As a result of the FMECA analysis, we got the critical conditions, and the variables of interest were associated with these conditions. In this way, it is possible to characterize the variables of interest for real-time state-of-health monitoring of the relevant components. Finally, we made a fault diagnosis interface and selected an instrument system with the sensitivity and robustness necessary for real-time monitoring.

#### Keywords

FMECA, functional analysis, sustainable electric mobility.

#### Acknowledgments

This work is supported by the Research Development Committee (abbreviated CODI in Spanish).

Proceedings of the 4<sup>th</sup> South American International Industrial Engineering and Operations Management Conference, Lima, Peru, May 9-11, 2023

## **Biographies**

**Dra. Carmen Elena Patiño-Rodriguez** is a full Professor of Industrial Engineering at the Faculty of Engineering at Universidad de Antioquia, in Medellin, Colombia. She is an Industrial Engineering, master's in mechanical engineering and Ph.D. in Engineering. She is a professional with more than 15 years of experience in Statistical process control and process improvements. Her research interests include Statistical analysis of social and industrial problems, Statistical Process Control, Reliability in complex systems, and Probabilistic Risk Analysis.

**Dra. Olga Cecilia Usuga Manco** is a titular professor at the University of Antioquia. She teaches undergraduate and postgraduate courses at the Engineering Faculty. Her research focuses on statistical modeling. She is an industrial engineer from the National University of Colombia, MSc. in Statistics from the National University of Colombia, Medellín, and a PhD. in statistics from the University of Sao Paulo.

**Dr. Freddy Hernández Barajas** is an associate professor at the National University of Colombia, Medellín. He teaches undergraduate and postgraduate courses at the School of Statistics. His research focuses on mixed models, simulation, regression models, and implementing new statistical distributions. His university education is an industrial engineer from the Industrial University of Santander, a master's degree in Statistics from the National University of Colombia, Medellín, and a doctorate in statistics from the University of Sao Paulo.

**Dr. Fernando Jesús Guevara Carazas.** is a full-time Professor at the National University of Colombia, in Medellín, director of the Asset Management, Operation, and Maintenance research group (GOMAC), and coordinator of the Machinery Diagnostic Laboratory. Leader of the Hydrometra research seedbed, oriented to the development of sustainable mobility solutions. He has a Ph.D. from the University of Sao Paulo in Brazil (POLI-USP), a master's from the same school, and a Mechanical Electrical Engineer by training. Has extensive experience in reliability studies, asset management, and the development of maintenance management strategies in various industrial sectors. He is a consultant in public and private companies. He is a lecturer and author of different technical publications; he is a member of the Reliability Laboratory of the University of Sao Paulo (RELAB- Brazil).